



ARCONIC

Huck® Range Force™ Battery Tool by Makita®



HUCK®



The Huck® Range Force™ Battery Tool

A Portable Powerhouse For Multiple Applications and Industries

Arconic Fastening Systems and Makita® bring you industry-leading performance with the latest advancement in battery-powered and adjustable force installation tooling. The new Huck® Range Force™ battery tool* has an electronically adjustable pull force and long stroke to enable installation of structural and non-structural rivets and up to 1/4" two-piece HuckBolt® fasteners.** Along with an 18V 5Ah battery, the Huck Range Force by Makita is a force to be reckoned with in portability, reliability and versatility.



Solar



Transportation



Construction

Features and Benefits

- Electronically Adjustable Pull Force Control
- Designed for Huck Installation Nose Assemblies
- Cross-Compatibility with Other Makita 18v Batteries
- High Pull Force and Long Stroke Enable Installation of Both Structural and Non-Structural Rivets, and up to 1/4" Two-Piece HuckBolt Fasteners**

Capacity: 3/16" (4.8 mm) – 1/4" (6.4 mm)

Stroke Length: 1.18" (30 mm)

Pulling Force: BV4500-118 up to 4500 lbf (20kN)
BV2200-118 up to 2200 lbf (10kN)

Weight: 4.8 lbs with 1.5 Ah Battery - 5.5 lbs with 5 Ah Battery

Battery Pack: 18V / Li-ion / 5 Ah

Recharge Time: Approximately 45 minutes



Adjustable pull force

Range Force Kit includes tool, 2 batteries, charger, carrying case.

Tool Packages & Accessories	
PART NO.	DESCRIPTION
BV2200-118K0	2200 LBF BATTERY TOOL AND CARRYING CASE
BV2200-118K2	2200 LBF BATTERY TOOL, TWO BATTERIES, ONE CHARGER, CARRYING CASE
BV4500-118K0	4500 LBF BATTERY TOOL AND CARRYING CASE
BV4500-118K2	4500 LBF BATTERY TOOL, TWO BATTERIES, ONE CHARGER AND CARRYING CASE
MB-1850	BV EXTRA BATTERY - 18V, 5AH
MCH-18-120	BV BATTERY CHARGER
BV4500RETROKIT	131646 - RUBBER PINTAIL BOTTLE
	131645 - BOTTLE ADAPTER

* The Huck Range Force is a Lockbolt / Blind Rivet Installation Tool.

** Excludes 1/4" BOM.

Data and Dimensions

Fasteners			
TYPE	NAME	MATERIALS	MAX SIZE
STRUCTURAL BLIND	AUTO-BULB™	CARBON STEEL	1/4"
		STAINLESS STEEL	1/4"
	MAGNA-BULB®	CARBON STEEL	1/4"
	MAGNA-LOK®	ALUMINUM	1/4"
		CARBON STEEL	1/4"
		STAINLESS STEEL	1/4"
	HUCKLOK®	CARBON STEEL	1/4"
BOM®	CARBON STEEL	3/16"	
HUCKBOLT	BOBTAIL®	ALUMINUM	1/4"
		ALUMINUM	1/4"
		CARBON STEEL, GR 2	1/4"
		CARBON STEEL, GR 5	1/4"
		CARBON STEEL, GR 8†	1/4"
		STAINLESS STEEL	1/4"
	C6L®	ALUMINUM	1/4"
		CARBON STEEL	1/4"
		STAINLESS STEEL	1/4"
	C120L®	CARBON STEEL†	1/4"
	MAGNA-GRIP®	ALUMINUM	1/4"
		CARBON STEEL†	1/4"
	HUCKTAINER®	STEEL†	3/8"

Nose Assemblies		
PART NO.	FASTENER	SIZE
99-3303	MAGNA-LOK®, AUTO-BULB™, MAGNA-BULB®, HUCKLOK®	3/16"
99-3305	MAGNA-LOK®, AUTO-BULB™, MAGNA-BULB®, HUCKLOK®	1/4"
99-3487-6MT	MAGNA-TITE®	3/16"
99-3487-8MT	MAGNA-TITE®	1/4"
99-994	BOM®	3/16"
99-7932 99-7932CC	BOBTAIL®	1/4"
99-2555	C6L®, C120L®	3/16"
99-3417	C6L®, C120L®	1/4"
99-3201	MAGNA-GRIP®	3/16"
99-3204	MAGNA-GRIP®	1/4"
99-3464††	HUCKTAINER®	3/8"

† This high strength fastener requires elevated installation loads and, therefore, increased service frequency. If application validation requires additional endurance at the expense of ergonomics and portability, a pneumatic or hydraulic tool may be preferred.

†† Uses Adapter 131748

BV4500 Recommended Pull Force Settings***		
SET POINT	PULL FORCE (LBF)	FASTENER
080	400	1/4" BOBTAIL, AL (F)
202	1012	1/4" BOBTAIL, AL (C)
360	1802	1/4" BOBTAIL, STAINLESS
377	1887	1/4" BOBTAIL, GR 2 STEEL
515	2576	1/4" BOBTAIL, GR 5 STEEL
999	4500	3/16" BOM®
999	4500	3/16" AND 1/4" AUTO BULB™, C6L®, C120L®, FLOORTIGHT®, HUCKLOCK®, MAGNA-BULB®, MAGNA-GRIP®, MAGNA-LOK®, MAGNA-TITE®
999	4500	3/8" HUCKTAINER®

BV2200 Recommended Pull Force Settings***		
SET POINT	PULL FORCE (LBF)	FASTENER
160	392	1/4" BOBTAIL, AL (F)
410	1003	1/4" BOBTAIL, AL (C)
770	1884	1/4" BOBTAIL, GR 2 STEEL, STAINLESS
999	2200	3/16" MAGNA-GRIP® AL, C6L AL (C)
999	2200	3/16" AUTO BULB™, FLOORTIGHT®, HUCKLOCK®, MAGNA-BULB®, MAGNA-LOK®, MAGNA-TITE®
999	2200	1/4" (ALUMINUM ONLY) MAGNA-LOK®, MAGNA-TITE®

***Adjustments may be necessary based on work conditions.



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Arconic Fastening Systems

Arconic Inc. (NYSE: ARNC) creates breakthrough products that shape industries. Working in close partnership with our customers, we solve complex engineering challenges to transform the way we fly, drive, build and power. Through the ingenuity of our people and cutting-edge advanced manufacturing, we deliver these products at a quality and efficiency that ensures customer success and shareholder value.



North America

Waco Operations

PO Box 8117
8001 Imperial Drive
Waco, TX 76714-8117
Tel: +1 800-388-4825
Fax: +1 800-798-4825
afs.sales.waco@arconic.com

Tracy Operations

1925 North MacArthur Drive
Tracy, CA 95376
Tel: +1 800-826-2884
Fax: +1 800-573-2645
afs.sales.idg@arconic.com

Kingston Operations

1 Corporate Drive
Kingston, NY 12401
Tel: +1 800-278-4825
Fax: +1 845-334-7333
afs.sales.kingston@arconic.com

Carmel Operations

14300 Clay Terrace Blvd Suite 250
Carmel, IN 46032, USA
Tel: +1 800-826-2884
Fax: +1 800-573-2645
afs.sales.idg@arconic.com

Global

Kolkata Operations

Unit No. 28, 2nd Floor,
55/1, Chowringhee Road,
Kolkata 700071, West Bengal, India
Tel: +91-33-40699170
Tel: +91-33-40699180
Fax +91-33-40699184

São Paulo Operations

Rodovia Anhanguera, s/n, KM 17,
Parque São Domingos - Complexo
Anhanguera - Galpão 1 Seção III
(Módulo III) Box 11
CEP 05112-000 São Paulo - SP Brazil
Tel: +55-11-3583-7061

Telford Operations

Unit C, Stafford Park 7
Telford, Shropshire
England TF3 3BQ
Tel: +44 (0) 1952-290011
Fax: +44 (0) 1952-290459
thisales@arconic.com

Melbourne Operations

1508 Centre Road
Clayton, Victoria
Australia 3168
Tel: +613-8545-3333
Fax: +613-8545-3390
afs.sales@arconic.com

Suzhou Operations

58 Yinsheng Road,
SIP Suzhou, Jiangsu
215126 China
Tel: +86-512-62863800-8888

Tokyo Operations (Japan and Korea)

1013 Hibiya U-1 Bldg.
Uchisaiwai-cho 1-1-7
Chiyoda-ku, Tokyo
100-0011 Japan
Tel: +81-3-3539-6594
Fax: +81-3-3539-6585

afshuck.net/us

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